

INTEGRATED METAL PRODUCTS

355 MICHENER ROAD, GUELPH ON. N1K 1E8
(519) 836-9062 FAX 836-2962 www.integrated-metal.com



ISO 9001:2000 FM64927
(SINCE 1994)

SALES TEAM: Scott Innes s.innes@integrated-metal.com
Keith Billings k.billings@integrated-metal.com
George Brattan gbrattan@integrated-metal.com

EQUIPMENT LIST 2011:

3 LASER CUTTERS – Capacity ¾” steel, ½” stainless, ¼” aluminum

1. **FO3015 Amada 4000 watt** flying optic laser, new in **2006**, 60”x120” work envelope
Excellent for high volume production of smaller parts
2. **LCE2415 Amada 4000 watt** hybrid laser, new in **2008**, 60” x 240” work envelope
Excellent for oversized or prototype parts
3. **EMLK Amada 4000 watt** turret punch/laser, new in **2011**, 60” x 120” work envelope
Combination laser and punch: Excellent for high volume sheet goods or parts with formed features

4 BRAKE PRESSES – all hydraulic, these presses have 7 or 8 axis CNC back gauges and auto-crowning all designed for fast set-up and excellent accuracy

1. **PR8 Bystronic 350 tonne** capacity with 161” bed, new in **2006**
Excellent for very heavy gauge or very long parts
2. **FBD1253 NT Amada 135 tonne** capacity with 120” bed, new in **2001**
Excellent for high speed production of general parts
3. **FBD1253 NT Amada 135 tonne** capacity with 120” bed, new in **2002**
Excellent for high speed production of general parts
4. **FBD8025 Amada 80 tonne** capacity with 96” bed, new in **2000**

3 MIG/TIG WELDING stations served by 500 lb hoists

1 ROBOTIC WELDING STATION NEW IN 2010

3 SPOT WELDERS

1. **ID40ST Amada 112 KVA** with 23” throat, 3” hydraulic stroke and CNC controls, new in **2008**
Excellent for heavy accurate stud welding, coated metals, cosmetic welding
2. **AF2A Medweld 200S 75 KVA** with 18” throat, scissor action
Excellent for high volume production of standard parts

Arc Stud gun: up to 3/4 dia. Hardware

OTHER PROCESSING EQUIPMENT

1. 24” wide conveyor **belt sander** for de-burring and bushed surface finishing
2. **PEM** Insertion press for clinched nuts, studs and stand-offs
3. **Tumbler** for mechanical/chemical removal of burrs and surface stains
4. **Rollers** 26” wide for large radius curves in sheet metal or light bar
5. **Nelson CD Lite Stud welder**, new in **2008**
Excellent for cosmetically sensitive welding of blind studs

HANDLING EQUIPMENT

One Automatic sheet loader/parts unloader for Apelio turret/laser
One 6000 lb capacity propane forklift truck
One 5000 lb capacity electric forklift truck
One 5 ton crane
One 2 ton crane
Two ¼ ton capacity hoists

IMP has been supplying parts and fabrications SINCE 1987.