

INTEGRATED METAL PRODUCTS

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ISO 9001:2000 FM64927
(SINCE 1994)

Home Page: www.integrated-metal.com

Equipment List 2009:

3 LASER CUTTERS – Capacity ¾” steel, ½” stainless, ¼” aluminum

1. **FO3015 Amada 4000 watt** flying optic laser, new in **2005**, 60”x120” work envelope
Excellent for high volume production of smaller parts
2. **LCE2415 Amada 4000 watt** hybrid laser, new in **2007**, 60”x 240” work envelope
Excellent for oversized or prototype parts
3. **APELIO Amada 2000 watt** turret punch/laser, new in **2000**, 52”x120” work envelope
Excellent for high volume sheet goods or parts with formed features

3 BRAKE PRESSES –all hydraulic, these presses have 7 or 8 axis CNC back gauges and auto-crowning all designed for fast set-up and excellent accuracy

1. **PR8 Bystronic 320 tonne** capacity with 161” bed, new in **2006**
Excellent for very heavy gauge or very long parts
2. **FBD1253 NT Amada 125 tonne** capacity with 120” bed, new in **2001**
Excellent for high speed production of general parts
3. **FBD8025 Amada 80 tonne** capacity with 96” bed, new in **2000**

3 MIG/TIG WELDING stations served by 500 lb hoists

3 SPOT WELDERS including:

1. **ID40ST Amada 112 KVA** with 23” throat, 3” hydraulic stroke and CNC controls, new in **2008**
Excellent for heavy accurate stud welding, coated metals, cosmetic welding
2. **AF2A Medweld 200S 75 KVA** with 18” throat, scissor action
Excellent for high volume production of standard parts
3. **Nelson CD Lite Stud welder**, new in **2008**
Excellent for cosmetically sensitive welding of blind studs

OTHER PROCESSING EQUIPMENT

1. 24” wide conveyor **belt sander** for de-burring and brushed surface finishing
2. **PEM** Insertion press for clinched nuts, studs and stand-offs
3. **Tumbler** for mechanical/chemical removal of burrs and surface stains
4. **Rollers** 26” wide for large radius curves in sheet metal or light bar

HANDLING EQUIPMENT

One Automatic sheet loader/parts unloader for Apelio turret/laser
One 6000 lb capacity forklift truck
One 5 ton crane
One 2 ton crane
Two ¼ ton capacity hoists

IMP has been supplying parts and fabrications SINCE 1987.